

Vermont Career Technical Education (CTE) Program Critical Proficiencies

Welding CTE Programs

The Critical Proficiencies identify the essential knowledge, skills, and abilities that VT CTE students need to demonstrate (1) to be program completers, and (2) to be prepared for future learning. Critical proficiencies promote high expectations for all students, and support students' personal, professional, and academic development. At the high school level, VT's Proficiency-Based Graduation Requirements (PBGRs) reflect the critical proficiencies that lead to postsecondary career and college readiness.

For each of the unique program areas which categorize VT's CTE programs, the proficiency template includes:

- Program-Area Descriptions
- Career Ready Practices
- Career Cluster(s) and Pathway(s)
- Anchor Standards
- Program Technical Standards
- Academic Alignment
- CTE Program Elements

Advance CTE Common Career Technical Core - Career Ready Practices

The Common Career Technical Core (CCTC) is a state-led initiative to establish a set of rigorous, high-quality standards for Career Technical Education (CTE). The CCTC includes a set of standards for each Career Cluster® and corresponding Career Pathways that define what students should know and be able to do after completing instruction in a program of study. The CCTC also includes an overarching set of Career Ready Practices that apply to all programs of study. The Career Ready Practices include statements that address the knowledge, skills, and dispositions that are important to becoming career ready.

The Career Ready Practices were developed from a state-led initiative sponsored by the National Association of State Directors of Career Technical Education Consortium (NASDCTEC).

Career Ready Practices describe the career-ready skills that educators should seek to develop in their students. These practices are not exclusive to a Career Pathway, program of study, discipline, or level of education. Career Ready Practices should be taught and reinforced in all career exploration and preparation programs with increasingly higher levels of complexity and expectation as a student advances through a program of study. (NASDCTEC, 2012)

The Career Ready Practices

- are applicable across all program areas.
- align with the VT Transferable Skills Proficiency-Based Graduation Requirements (PBGRs) and VT Portrait of a Graduate.
- are the *transferable skills* of the Common Career Technical Core and the *portrait* of a VT CTE program completer.

Advance CTE Common Career Technical Core - Career Cluster and Pathway Standards

The Common Career Technical Core is divided into Career Cluster and Pathway standards. Each Career Cluster contains one or more pathways with pathway-specific technical standards. The template shows which CCTC Career Cluster and Pathway standards are relevant to VT CTE programs.

Anchor Standards

The Anchor Standards build upon the Career Ready Practices and show the overarching standards categories which are common across all technical programs within their Career Cluster(s) and Pathway(s). The VT CTE Anchor Standards are derived from and align with the CCTC Anchor Standards.

Program Technical Standards

The Program Technical Standards build on and continue the Anchor Standards with more complexity, rigor, and career specificity. Knowledge and skills are learned and applied within a standards-based CTE program that integrates classroom, laboratory, and work-based instruction. The VT CTE Program Technical Standards are tailored to the unique characteristics and structure of each of the program areas.

Academic Alignment

Each program-area template includes academic alignment with the VT Content-Area Sample Graduation Proficiencies as part of VT's Proficiency-Based Graduation Requirements (PBGRs). These include Common Core State Standards in English Language Arts and Mathematics, Next Generation Science Standards, as well as other adopted national and state academic standards.

CTE Critical Proficiency Template

Critical Proficiency Template	Attributes:
Program-Area Descriptions	For VT CTE Program Areas
Common Career Technical Core - Career Ready Practices	<ol style="list-style-type: none"> 1. Act as a responsible and contributing citizen and employee. 2. Apply appropriate academic and technical skills. 3. Attend to personal health and financial well-being. 4. Communicate clearly and effectively and with reason. 5. Consider the environmental, social, and economic impacts of decisions. 6. Demonstrate creativity and innovation. 7. Employ valid and reliable research strategies. 8. Utilize critical thinking to make sense of problems and persevere in solving them. 9. Model integrity, ethical leadership, and effective management. 10. Plan education and career paths aligned to personal goals. 11. Use technology to enhance productivity. 12. Work productively in teams while using cultural global competence.
Common Career Technical Core - Career Cluster(s) and Pathway(s)	Relevant to VT CTE Program Areas
Anchor Standards	<ol style="list-style-type: none"> 1. Academics 2. Communication 3. Problem Solving and Critical Thinking 4. Technology 5. Systems (Responsibility and Flexibility) 6. Health and Safety 7. Leadership and Teamwork 8. Ethics and Legal Responsibilities 9. Career Planning and Management 10. Technical Knowledge and Skills (see Program Technical Standards) 11. Demonstration and Application (see CTE Program Elements)
Program Technical Standards	Build on the Anchor Standards with more complexity, rigor, and career specificity

Critical Proficiency Template	Attributes:
Academic Alignment	With VT Content-Area Graduation Proficiencies
CTE Program Elements	Demonstration and application: <ul style="list-style-type: none"> ● Dual Enrollment/Fast Forward Courses ● Industry Recognized Credentials (IRCs) ● Work-Based Learning/Co-op/Apprenticeship ● National Career Technical Student Organizations ● Entrepreneurship ● Portfolio/Personalized Learning Plan

VT Welding CTE Programs

Students in **Welding** programs have in-depth, hands-on experiences in principles of metallurgy; print reading, measurement, and properties of metals; safety procedures and machine operation; metal-fabricating and joining methods; SMAW, GMAW, FCAW, GTAW; thermal cutting; codes, inspections, and certifications.

The standards in this program area are designed to prepare students for technical training, postsecondary education, and/or entry-level employment in the welding industry. Students engage in an instructional program that integrates academic and technical preparation, career exploration, and preparation for postsecondary education and/or training. Knowledge and skills are learned and applied within a standards-based CTE program that integrates classroom, laboratory, and work-based instruction.

Advance CTE Common Career Technical Core - Career Ready Practices

Advance CTE Common Career Technical Core - Career Ready Practices:	Aligned with VT Transferable Skills Proficiency-Based Graduation Requirements (PBGRs) and VT Portrait of a Graduate
1. Act as a responsible and contributing citizen and employee.	Career-ready individuals understand the obligations and responsibilities of being a member of a community, and they demonstrate this understanding every day through their interactions with others. They are conscientious of the impacts of their decisions on others and the environment around them. They think about the near-term and long-term consequences of their actions and seek to act in ways that contribute to the betterment of their teams, families, community, and workplace. They are reliable and consistent in going beyond the minimum expectation and in participating in activities that serve the greater good.

<p>Advance CTE Common Career Technical Core - Career Ready Practices:</p>	<p>Aligned with VT Transferable Skills Proficiency-Based Graduation Requirements (PBGRs) and VT Portrait of a Graduate</p>
<p>2. Apply appropriate academic and technical skills.</p>	<p>Career-ready individuals readily access and use the knowledge and skills acquired through experience and education to be more productive. They make connections between abstract concepts with real-world applications, and they make correct insights about when it is appropriate to apply the use of an academic skill in a workplace situation.</p>
<p>3. Attend to personal health and financial well-being.</p>	<p>Career-ready individuals understand the relationship between personal health, workplace performance, and personal well-being; they act on that understanding to regularly practice healthy diet, exercise, and mental health activities. Career-ready individuals also take regular action to contribute to their personal financial wellbeing, understanding that personal financial security provides the peace of mind required to contribute more fully to their own career success.</p>
<p>4. Communicate clearly and effectively and with reason.</p>	<p>Career-ready individuals communicate thoughts, ideas, and action plans with clarity, whether using written, verbal, and/or visual methods. They communicate in the workplace with clarity and purpose to make maximum use of their own and others' time. They are excellent writers; they master conventions, word choice, and organization, and use effective tone and presentation skills to articulate ideas. They are skilled at interacting with others; they are active listeners and speak clearly and with purpose. Career-ready individuals think about the audience for their communication and prepare accordingly to ensure the desired outcome.</p>
<p>5. Consider the environmental, social, and economic impacts of decisions.</p>	<p>Career-ready individuals understand the interrelated nature of their actions and regularly make decisions that positively impact and/or mitigate negative impact on other people, organization, and the environment. They are aware of and utilize new technologies, understandings, procedures, materials, and regulations affecting the nature of their work as it relates to the impact on the social condition, the environment, and the profitability of the organization.</p>

<p>Advance CTE Common Career Technical Core - Career Ready Practices:</p>	<p>Aligned with VT Transferable Skills Proficiency-Based Graduation Requirements (PBGRs) and VT Portrait of a Graduate</p>
<p>6. Demonstrate creativity and innovation.</p>	<p>Career-ready individuals regularly think of ideas that solve problems in new and different ways, and they contribute those ideas in a useful and productive manner to improve their organization. They can consider unconventional ideas and suggestions as solutions to issues, tasks or problems, and they discern which ideas and suggestions will add greatest value. They seek new methods, practices, and ideas from a variety of sources and seek to apply those ideas to their own workplace. They take action on their ideas and understand how to bring innovation to an organization.</p>
<p>7. Employ valid and reliable research strategies.</p>	<p>Career-ready individuals are discerning in accepting and using new information to make decisions, change practices, or inform strategies. They use reliable research processes to search for new information. They evaluate the validity of sources when considering the use and adoption of external information or practices in their workplace situation.</p>
<p>8. Utilize critical thinking to make sense of problems and persevere in solving them.</p>	<p>Career-ready individuals readily recognize problems in the workplace, understand the nature of the problem, and devise effective plans to solve the problem. They are aware of problems when they occur and take action quickly to address the problem; they thoughtfully investigate the root cause of the problem prior to introducing solutions. They carefully consider the options to solve the problem. Once a solution is agreed upon, they follow through to ensure the problem is solved, whether through their own actions or the actions of others.</p>
<p>9. Model integrity, ethical leadership, and effective management.</p>	<p>Career-ready individuals consistently act in ways that align personal and community-held ideals and principles while employing strategies to positively influence others in the workplace. They have a clear understanding of integrity and act on this understanding in every decision. They use a variety of means to positively impact the directions and actions of a team or organization, and they apply insights into human behavior to change others' actions, attitudes, and/or beliefs. They recognize the near-term and long-term effects that management's actions and attitudes can have on productivity, morals, and organizational culture.</p>

<p>Advance CTE Common Career Technical Core - Career Ready Practices:</p>	<p>Aligned with VT Transferable Skills Proficiency-Based Graduation Requirements (PBGRs) and VT Portrait of a Graduate</p>
<p>10. Plan education and career paths aligned to personal goals.</p>	<p>Career-ready individuals take personal ownership of their own education and career goals, and they regularly act on a plan to attain these goals. They understand their own career interests, preferences, goals, and requirements. They have perspective regarding the pathways available to them and the time, effort, experience, and other requirements to pursue each, including a path of entrepreneurship. They recognize the value of each step in the education and experiential process, and they recognize that nearly all career paths require ongoing education and experience. They seek counselors, mentors, and other experts to assist in the planning and execution of career and personal goals.</p>
<p>11. Use technology to enhance productivity.</p>	<p>Career-ready individuals find and maximize the productive value of existing and new technology to accomplish workplace tasks and solve workplace problems. They are flexible and adaptive in acquiring new technology. They are proficient with ubiquitous technology applications. They understand the inherent risks - personal and organizational - of technology applications, and they take actions to prevent or mitigate these risks.</p>
<p>12. Work productively in teams while using cultural global competence.</p>	<p>Career-ready individuals positively contribute to every team, whether formal or informal. They apply an awareness of cultural differences to avoid barriers to productive and positive interaction. They find ways to increase the engagement and contribution of all team members. They plan and facilitate effective team meetings.</p>

Advance CTE Common Career Technical Core - [Architecture and Construction](#) and [Manufacturing](#) Career Cluster and Pathway Standards

<p>The following Career Cluster and Pathway standards are relevant to VT Welding CTE programs:</p>	<p>The following Career Cluster® is focused on careers in designing, planning, managing, building and maintaining the built environment.</p>
<p>Architecture and Construction Career Cluster</p>	<ol style="list-style-type: none"> 1. Use vocabulary, symbols, and formulas common to architecture and construction. 2. Comply with regulations and applicable codes. 3. Read, interpret, and use technical drawings, documents, and specifications to plan a project.

The following Career Cluster and Pathway standards are relevant to VT Welding CTE programs:	The following Career Cluster® is focused on careers in designing, planning, managing, building and maintaining the built environment.
Construction Pathway	1. Safely use and maintain appropriate tools, machinery, equipment, and resources to accomplish construction project goals.
	The following Career Cluster® is focused on planning, managing and performing the processing of materials into intermediate or final products and related professional and technical support activities such as production planning and control, maintenance and manufacturing, and process engineering.
Manufacturing Career Cluster	<ol style="list-style-type: none"> 1. Evaluate the nature and scope of the Manufacturing Career Cluster and the role of manufacturing in society and in the economy. 2. Comply with federal, state and local regulations to ensure worker safety and health and environmental work practices. 3. Describe government policies and industry standards that apply to manufacturing.
Production Pathway	<ol style="list-style-type: none"> 1. Diagnose production process problems and take corrective action to meet production quality standards. 2. Manage safe and healthy production working conditions and environmental risks. 3. Make continuous improvement recommendations based on the results of production process audits and inspections. 4. Demonstrate the safe use of manufacturing equipment.

VT CTE Program Anchor Standards

Anchor Standards:	Aligned with Advance CTE Common Career Technical Core - Career Cluster Anchor Standards
1. Academics	Achieve additional academic knowledge and skills required to pursue the full-range of career and postsecondary education opportunities.
2. Communication	Acquire and accurately use terminology and information at the career and college readiness level for communicating effectively in oral, written, and multimedia formats.

Anchor Standards:	Aligned with Advance CTE Common Career Technical Core - Career Cluster Anchor Standards
3. Problem Solving and Critical Thinking	Conduct short, as well as more sustained, research to create alternative solutions to answer a question or solve a problem using critical and creative thinking; logical reasoning, analysis, inquiry, and problem-solving techniques.
4. Technology	Use existing and emerging technology to investigate, research, and produce products and services, including new information, as required in the workplace environment.
5. Systems (Responsibility and Flexibility)	Initiate, and participate in, a range of collaborations to demonstrate behaviors that reflect personal and professional responsibility, flexibility, and respect in the workplace environment and community settings.
6. Health and Safety	Demonstrate health and safety procedures, regulations, and personal health practices and determine the meaning of symbols, key terms, and domain-specific words and phrases as related to the workplace environment.
7. Leadership and Teamwork	Work with peers to promote divergent and creative perspectives, effective leadership, group dynamics, team and individual decision making, benefits of workforce diversity, and conflict resolution.
8. Ethics and Legal Responsibilities	Practice professional, ethical, and legal behavior, responding thoughtfully to diverse perspectives and resolving contradictions when possible, consistent with applicable laws, regulations, and organizational norms.
9. Career Planning and Management	Integrate multiple sources of career information from diverse formats to make informed career decisions, solve problems, and manage personal career plans.
10. Technical Knowledge and Skills (see Program Technical Standards)	Apply essential technical knowledge and skills common to the Career Cluster and Pathway(s), following procedures when carrying out experiments and/or performing technical tasks.
11. Demonstration and Application (see CTE Program Elements)	Demonstrate and apply technical knowledge and skills across a variety of CTE-specific opportunities in classroom, laboratory, and workplace settings.

VT Welding CTE Program Technical Standards

<p>Program Technical Standards:</p> <p>Aligned with NCCER Welding 1 and 2; AWS Guidelines for Entry-Level Welder</p>	<p>Standards for each career path build on and continue the Anchor Standards with more complexity, rigor, and career specificity.</p>
<p>NCCER Welding 1</p> <p>1. Welding Safety</p>	<ul style="list-style-type: none"> a. Describe basic welding processes, the welding trade, and training/apprenticeship programs. b. Identify, and describe personal protective equipment (PPE) related to the welding trade. c. Identify and describe welding safety practices related to specific hazards or environments.
<p>2. Oxy-Fuel Cutting</p>	<ul style="list-style-type: none"> a. Describe oxy-fuel cutting and identify related safe work practices. b. Identify and describe oxy-fuel cutting equipment and consumables. c. Explain how to set up, light, and shut down oxy-fuel equipment. d. Explain how to perform various oxyfuel cutting procedures.
<p>3. Plasma Arc Cutting</p>	<ul style="list-style-type: none"> a. Explain plasma arc cutting processes and identify related safety precautions. b. Identify and describe plasma arc cutting equipment. c. Describe how to set up, safely operate, and care for plasma arc cutting equipment.
<p>4. Base Metal Preparation</p>	<ul style="list-style-type: none"> a. Identify safety practices related to preparing base metals and describe basic cleaning procedures. b. Identify and describe basic weld joint design and types of welds. c. Describe how to prepare joints for welding.
<p>5. Weld Quality</p>	<ul style="list-style-type: none"> a. Identify and describe the various code organizations that apply to welding and their basic elements. b. Identify and describe weld discontinuities and their causes. c. Describe various non-destructive and destructive weld examination practices. d. Describe the welder performance testing process.

<p>Program Technical Standards:</p> <p>Aligned with NCCER Welding 1 and 2; AWS Guidelines for Entry-Level Welder</p>	<p>Standards for each career path build on and continue the Anchor Standards with more complexity, rigor, and career specificity.</p>
<p>6. SMAW</p>	<p>SMAW Equipment and Setup:</p> <ul style="list-style-type: none"> a. Identify SMAW-related safety practices and explain how electrical characteristics apply to SMAW. b. Identify and describe SMAW equipment. Explain how to set up and start SMAW equipment. <p>SMAW Electrodes:</p> <ul style="list-style-type: none"> c. Describe the SMAW electrode classification system and how to select the proper electrode for the task. Explain how to select electrodes and describe their proper care and handling. <p>SMAW Beads and Fillet Welds:</p> <ul style="list-style-type: none"> d. Explain how to prepare for SMAW welding and how to strike an arc. e. Explain how to successfully complete various types of beads and welds. <p>SMAW Groove Welds With Backing:</p> <ul style="list-style-type: none"> f. Identify various types of groove welds and describe how to prepare for groove welding. g. Describe the technique required to produce various groove welds. <p>SMAW Open-Root Groove Welds - Plate:</p> <ul style="list-style-type: none"> h. Identify various types of groove welds and describe how to prepare for groove welding. i. Describe the technique required to produce various open V-groove welds.
<p>7. Joint Fit-Up and Alignment</p>	<ul style="list-style-type: none"> a. Identify and describe various types of fit-up and alignment tools. b. Describe techniques to avoid weldment distortion and describe the role of codes and specifications.
<p>NCCER Welding 2</p> <p>8. Welding Symbols</p>	<ul style="list-style-type: none"> a. Identify and interpret welding symbols and their structure.
<p>9. Reading Welding Detail Drawings</p>	<ul style="list-style-type: none"> a. Describe welding detail drawings and identify basic drawing elements and features. b. Identify and explain how to interpret dimensional information, notes, and a bill of materials.

<p>Program Technical Standards:</p> <p>Aligned with NCCER Welding 1 and 2; AWS Guidelines for Entry-Level Welder</p>	<p>Standards for each career path build on and continue the Anchor Standards with more complexity, rigor, and career specificity.</p>
<p>10. Physical Characteristics and Mechanical Properties of Metals</p>	<ul style="list-style-type: none"> a. Explain the composition and classification systems for a variety of metals. b. Describe the physical and mechanical characteristics of metals and explain how to identify base metals.
<p>11. In addition to SMAW, add one of the following: GMAW, FCAW, or GTAW Equipment and Filler Metals</p>	<ul style="list-style-type: none"> a. Describe basic GMAW, FCAW, or GTAW processes and related safety practices. b. Describe GMAW, FCAW, or GTAW equipment and explain how to prepare for welding c. Describe GMAW Plate, FCAW Plate, or GTAW Plate/Pipe equipment control and welding procedures and explain how to produce basic weld beads; describe the welding procedures needed to produce proper fillet and V-groove welds using welding techniques.
<p>12. Apply Fabrication Fundamentals</p>	<ul style="list-style-type: none"> a. Utilize base metal preparation fundamentals. b. Demonstrate part preparation with cutting and forming techniques. c. Demonstrate fabrication techniques.
<p>13. Communication</p>	<ul style="list-style-type: none"> a. Demonstrate effective verbal and written communication skills in the welding classroom, lab, and workplace.
<p>14. Leadership and Teamwork</p>	<ul style="list-style-type: none"> a. Demonstrate an ability to work independently and as a collaborative team member in the welding industry.
<p>15. Ethics and Legal Responsibilities</p>	<ul style="list-style-type: none"> a. Recognize the professional and ethical standards that are required in the welding industry.
<p>16. Career Development</p>	<ul style="list-style-type: none"> a. Identify and explore the various career and trade options in the welding industry, and research the training and certification process for welders.

VT Welding CTE Program - Academic Alignment with [VT Content Area Graduation Proficiencies \(PBGRs\)](#)

Graduation Proficiencies:	Indicators:
English Language Arts	High School 1. Reading: b, c, d, g 2. Writing: a, b, d, e 3. Writing: c 4. Speaking and Listening: a, b, d 5. Speaking and Listening: a, b, d 6. Language: a, c, e
Mathematics	High School 1. Modeling: a, b 2. Number and Quantity: c 5. Geometry: d, h, i, m, n
Science	High School 1. Physical Sciences: Structure/Properties of Matter, Forces, and Interactions: c, e 2. Physical Sciences: Energy, Waves, and Electromagnetic Radiation: c 8. Engineering, Technology, and Application of Science: a, i
Global Citizenship/Social Studies	End of Gr. 12 Inquiry: Constructing compelling and supporting questions: a, d; Determining helpful sources: a Economics: Economic Decision Making: a; Exchange and Markets: a Geography: Human Environment Interaction: Place, Regions, and Culture: a Communicating Conclusions and Taking Informed Action: Communicating: b
Art: Visual Art	High School 1. Create: a, c, d 4. Connect: a

VT Welding CTE Program Elements

Demonstration and Application:	Available Options:
Dual Enrollment/Fast Forward Courses	CCV: Intro to Business (BUS-1010-VC50), Startup 802: An Entrepreneurial Mindset (BUS-1125-VC50)
Industry Recognized Credentials (IRCs)	<p>Tier 1:</p> <ul style="list-style-type: none"> ● American Heart Association - CPR or CPR/AED ● American Heart Association - First Aid ● American Heart Association - First Aid, CPR/AED ● American Red Cross - CPR/AED ● American Red Cross - First Aid ● American Red Cross - First Aid, CPR/AED ● OSHA 10 ● OSHA 30 <p>Tier 2:</p> <ul style="list-style-type: none"> ● American Welding Society - Welder Qualification Performance Exam in Accordance with D1.1 Code ● American Welding Society - Gas ● American Welding Society - QC-10 ● American Welding Society - Stick ● American Welding Society - Structural Steel ● American Welding Society - TIG ● National Center for Construction Education and Research (NCCER) - Welding Level 1 ● National Center for Construction Education and Research (NCCER) - Welding Level 2 ● National Career Readiness Certificate - Levels 5, 6, or 7
National Career Technical Student Organizations (CTSOs)	SkillsUSA
Work-Based Learning/Co-op (WBL)	Varies by CTE Center
Entrepreneurship Opportunities	Varies by CTE Center
Portfolio/Personalized Learning Plan (PLP)	Varies by CTE Center