

Whole-Grain Dinner Rolls USDA Recipe for Schools

These Whole-Grain Dinner Rolls are slightly crunchy on the outside and moist on the inside, a delicious and nutritious complement to any meal.

NSLP/SBP CREDITING INFORMATION 1 roll provides 1 oz equivalent grains.

	50 SERVINGS		100 SERVINGS		DIDECTIONO
INGREDIENTS	Weight	Measure	Weight	Weight Measure	DIRECTIONS
					1 For best results, all ingredients and utensils should be at room temperature.
Active dry yeast		3 Tbsp	2 oz	¼ cup 2 Tbsp	2 Dissolve dry yeast in warm water. Set yeast water aside for step 5.
Warm water (no higher than 110 °F)		3 cups		1 qt 2 cups	
Whole-wheat flour	1 lb	3½ cups 1 Tbsp ½ tsp	2 lb	1 qt 3 cups 2 Tbsp 1 tsp	 Pour flour, sugar, and salt in a commercial mixer (batch as needed). Using a dough hook attachment, mix on medium–low speed. DO NOT OVERMIX. For 50 servings, mix for 1 minute. For 100 servings, mix for 2 minutes.



INGREDIENTS	50 SERVINGS		100 SERVINGS		
	Weight	Measure	Weight	Measure	DIRECTIONS
Enriched all-purpose flour (see Notes)	14 oz	3 cups 2 Tbsp	1 lb 12 oz	1 qt 2¼ cups	
Sugar	8 oz	1 cup	1 lb	2 cups	
Salt		2 tsp		1 Tbsp 1 tsp	
Frozen whole eggs, thawed	4 oz	1¾ cups 1⅓ tsp	8 oz	31⁄₂ cups 2²⁄₃ tsp	4 Add eggs and oil.
Canola oil		1 Tbsp 1 tsp		2 Tbsp 2 tsp	
					 5 Slowly add yeast water. Using a dough hook attachment, mix on medium-low speed until flour is completely blended. DO NOT OVERMIX. For 50 servings, mix for 3 minutes. For 100 servings, mix for 6 minutes.
					 6 Place 1 qt (about 2 lb 5 oz) dough on a steam table pan (12" x 20" x 2½") heavily coated with pan release spray. Cover each pan with a towel. Place in a warm area for 1 hour and 30 minutes to allow dough to rise. For 50 servings, use 2 pans. For 100 servings, use 4 pans.
					7 Punch dough to remove air bubbles. Cover each pan with a towel. Place in a warm area for 1 hour and 30 minutes to allow dough to rise for a second time.



	50 SERVINGS		100 SERVINGS		
INGREDIENTS	Weight	Measure	Weight	Measure	DIRECTIONS
					 8 Heavily coat muffin pans with pan-release spray. Using a No. 30 scoop, portion 2 Tbsp (about 1 oz) dough into each muffin cup. For 50 servings, fill 50 muffin cups. For 100 servings, fill 100 muffin cups.
					9 Cover each pan with a towel. Place in a warm area for at least 1 hour to allow dough to rise for a third time.
					 Bake until golden brown: Conventional oven: 350 °F for 15 minutes. Convection oven: 325 °F for 12 minutes.
					11 Serve 1 roll.



NUTRITION INFORMATION

For 1 roll.

NUTRIENTS	AMOUNT
Calories	85
Total Fat	1 g
Saturated Fat	0 g
Cholesterol	8 mg
Sodium	98 mg
Total Carbohydrate	17 g
Dietary Fiber	0 g
Total Sugars	5 g
Added Sugars included	N/A
Protein	3 g
Vitamin D	2 IU
Calcium	4 mg
Iron	1 mg
Potassium	53 mg

N/A=data not available.

SOURCE

USDA Standardized Recipes Project.

NOTES

Cooking Process #2: Same Day Service.

Add additional flour 1 Tbsp at a time if dough is too wet, or add additional water 1 Tbsp at a time if dough is too dry.

YIELD/VOLUME				
50 Servings	100 Servings			
About 3 lb 2 oz About 1 qt 2¼ cups/50 rolls	About 6 lb 4 oz About 3 qt ½ cup/100 rolls			

